







Orelia Group is one of the leading Manufacturer of agricultural Disc and Farm implements parts. Established in 1992 to serve Indian agriculture industry with world class spare parts. Now Orelia Group is one of the well known brand not only in India but also in Latin America. In the fast growing today's World, the responsibility on farmer is to feed the population well. To enable them to produce more and more food grains, Good Quality Farming Machinery and Agricultural Equipment are Required.



We at Orelia Group are putting our heart and soul together with highest, priority dedicated to the quality of these spares. Our experience of supplying wide variety and time bound delivery to our valued Customers all over the World confirm our policy and Reliability. We have wide range of Disc blades with World class quality assurance. We supply Disc Blades in Boron Steel & Carbon steel guaranteeing them a perfect balance between Hardness and toughness which ensure breakage-free service life. We transcript the products through Metallirgy, Manufacturing process, Heat Treatment etc. to withstand the physical tests necessary for each item. We supplemented the product with fine detailing, to give the product our name "OREILA" yet at affordable price.















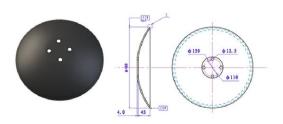




DISC BLADES



DISC SMOOTH 460X4 MM



Technical Characteristics

 Diameter
 460 mm

 Thickness
 4 mm

 Hole
 4X12.5 mm

 At a Distance of
 110 mm

 Material
 30 MnB 5

 Hardness
 48-52 HRC

DISC SCALLOP 460X4 MM

Technical Characteristics

 Diameter
 460 mm

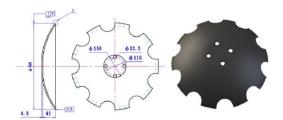
 Thickness
 4 mm

 Hole
 4X12.5 mm

 At a Distance of
 110 mm

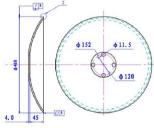
 Material
 30 MnB 5

 Hardness
 48-52 HRC



DISC SMOOTH 460X4 MM





Technical Characteristics

 Diameter
 460 mm

 Thickness
 4 mm

 Hole
 4X11.5 mm

 At a Distance of
 120 mm

 Material
 30 MnB 5

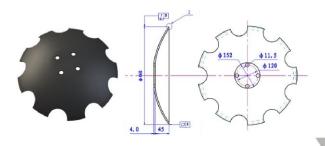
 Hardness
 48-52 HRC







DISC SCALLOP 460X4 MM



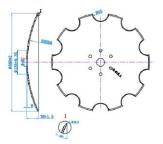
Technical Characteristics

Diameter 460 mm **Thickness** 4 mm 4X11.5 mm Hole At a Distance of 120 mm 30 MnB 5 Material 48-52 HRC Hardness

DISC SCALLOP 560X6 MM

Technical Characteristics

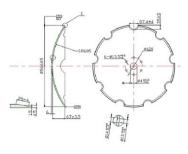
560 mm Diameter 6 mm **Thickness** Center Hole 46 mm 135 mm At a Distance of Material 30 MnB 5 Hardness 48-52 HRC





DISC SCALLOP 560X6 MM





Technical Characteristics

Diameter 560 mm **Thickness** 6 mm Center Hole 45 mm 120 mm At a Distance of 30 MnB 5 Material 48-52 HRC Hardness

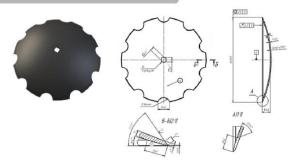




DISC BLADES



DISC SCALLOP 610X7 MM



Technical Characteristics

 Diameter
 610 mm

 Thickness
 7 mm

 Center Hole
 33X33 mm

 Material
 30 MnB 5

 Hardness
 48-52 HRC

DISC SCALLOP 620X6 MM

Technical Characteristics

 Diameter
 620 mm

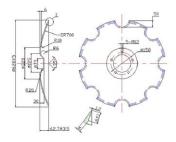
 Thickness
 6 mm

 Hole
 13X13 mm

 At a Distance of
 158 mm

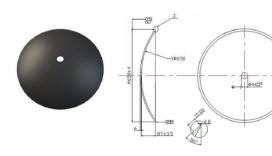
 Material
 30 MnB 5

 Hardness
 48-52 HRC





DISC SMOOTH 650X6 MM



Technical Characteristics

 Diameter
 650 mm

 Thickness
 6 mm

 Center Hole
 46 mm

 Material
 30 MnB 5

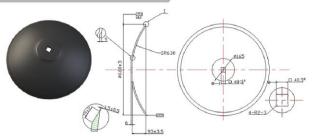
 Hardness
 48-52 HRC







DISC SMOOTH 660X6 MM



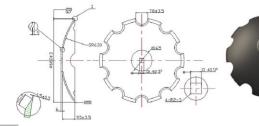
Technical Characteristics

Diameter 660 mm **Thickness** 6 mm 40 mm Center Hole Material 30 MnB 5 48-52 HRC Hardness

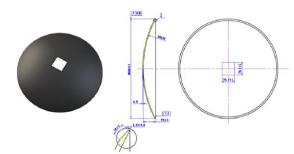
DISC SCALLOP 660X6 MM

Technical Characteristics

Diameter 660 mm Thickness 6 mm Center Hole 40 mm Material 30 MnB 5 48-52 HRC Hardness



DISC SMOOTH 660X6 MM



Technical Characteristics

Diameter 660 mm 6 mm Thickness Center Hole 70.5 X70.5 mm Material 30 MnB 5 Hardness 48-52 HRC

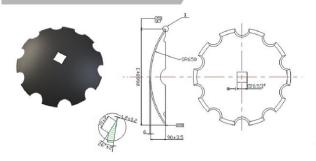




DISC BLADES



DISC SCALLOP 660X6 MM



Technical Characteristics

 Diameter
 660 mm

 Thickness
 6 mm

 Center Hole
 70.5 mm

 Material
 30 MnB 5

 Hardness
 48-52 HRC

DISC SCALLOP 660X6 MM

Technical Characteristics

 Diameter
 660 mm

 Thickness
 6 mm

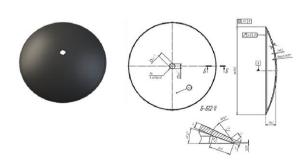
 Hole
 24X24 mm

 At a Distance of
 186 mm

 Material
 30 MnB 5

 Hardness
 48-52 HRC

DISC SMOOTH 660X7 MM



Technical Characteristics

 Diameter
 660 mm

 Thickness
 7 mm

 Center Hole
 33x33 mm

 Material
 30 MnB 5

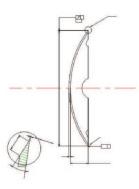
 Hardness
 48-52 HRC







Disc Baldes Range



Dia X Thick	Weight approx in Kg
(355) 14" X3.00 MM	2.20
(410) 16" X3.00 MM	2.85
(410) 16" X3.50 MM	3.40
(460) 18" X3.00 MM	3.70
(460) 18" X3.50 MM	4.40
(460) 18" X4.00 MM	5.00
(460) 18" X4.50 MM	5.60
(460) 18" X5.00 MM	6.35
(510) 20" X3.00 MM	4.70
(510) 20" X3.50 MM	5.50
(510) 20" X4.00 MM	6.30
(510) 20" X4.50 MM	7.10
(510) 20" X5.00 MM	8.00
(510) 20" X6.00 MM	9.60
(560) 22" X3.50 MM	6.80
(560) 22" X4.00 MM	7.65
(560) 22" X4.50 MM	8.80
(560) 22" X5.00 MM	9.60
(560) 22" X6.00 MM	11.70
(610) 24" X4.50 MM	10.60
(610) 24" X5.00 MM	11.75
(610) 24" X6.00 MM	14.15
(610) 24" X7.00 MM	16.35
(610) 24" X8.00 MM	19.00
(660) 26" X5.00 MM	14.30
(660) 26" X6.00 MM	16.90
(660) 26" X7.00 MM	19.80
(660) 26" X7.50 MM	21.20
(660) 26" X8.00 MM	22.30
(710) 28" X6.00 MM	19.85
(710) 28" X7.00 MM	23.20
(710) 28" X7.50 MM	24.80
(710) 28" X8.00 MM	26.55
(710) 28" X10.00 MM	30.00



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